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these properties govern performance of the crystalline powder in the die during compression. Thus, it is critically important to employ efficient and effective particle design techniques with. the ability to produce small, uniform particles with desired primary and secondary properties. for the development of pharmaceutical products.

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The dosing unit is responsible for providing material to the densification unit, which densifies the material between the two counterrotating press rollers into a powder band called a ribbon. The applied press force during roller compaction is called the 'specific press roller force', specified in kN/cm; the minimum distance between the press rollers is the gap [mm].

### Roller compaction press force, gap on ribbon and granule. ...

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